

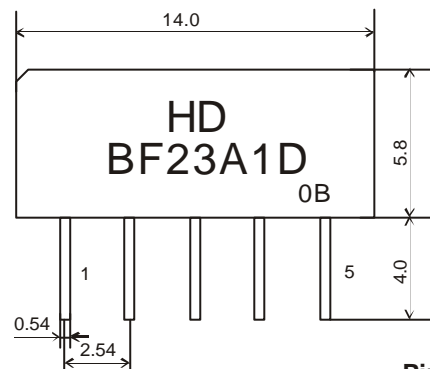
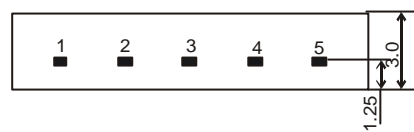
## 1.SCOPE

SHOULDER's SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal, piezoelectrical chip. they are used in electronic equipments such as TV and so on.

## 2.Construction

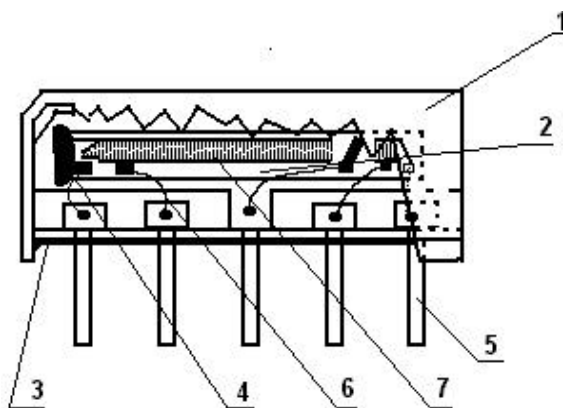
### 2.1 Dimension and materials

Type : BF23A1D



#### Pin configuration

- 1 Input
- 2 Input-ground
- 3 Chip carrier-ground
- 4 Output
- 5 Output



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al



**3.2 Electrical Characteristics**

Source impedance

 $Z_s=50$ 

Load impedance

 $Z_L=2k \ //3pF$  $T_A=25$ 

Item	Freq	min	typ	max	
Center frequency	Fo	-	23.4	-	MHz
Insertion attenuation Reference level	43.81MHz	9.8	11.8	13.8	dB
Pass bandwidth	B <sub>3dB</sub>	-	1.8	-	MHz
	B <sub>30dB</sub>	-	3.1	-	MHz
Sidelobe	15.06~20.66MHz	36.0	42.0		dB
	20.06~21.66MHz	34.0	40.0		dB
	25.26~26.26MHz	33.0	38.0		dB
	26.26~35.06MHz	36.0	42.0		dB
Temperature coefficient		-72			ppm/k

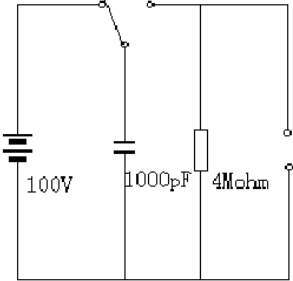
**3.3 Environmental Performance Characteristics**

Item Test condition	Allowable change of absolute Level at center frequency(dB)
High temperature test 70 500H	< 1.0
Low temperature test -40 500H	< 1.0
Humidity test 40 90-95% 500H	< 1.0
Thermal shock -20 ==25 ==80 5 cycle 30M 10M 30M	< 1.0
Solder temperature test Sold temp.260 for 10 sec.	< 1.0
Soldering Immerse the pins melt solder at 260 +5/-0 for 5 sec.	More then 95% of total area of the pins should be covered with solder

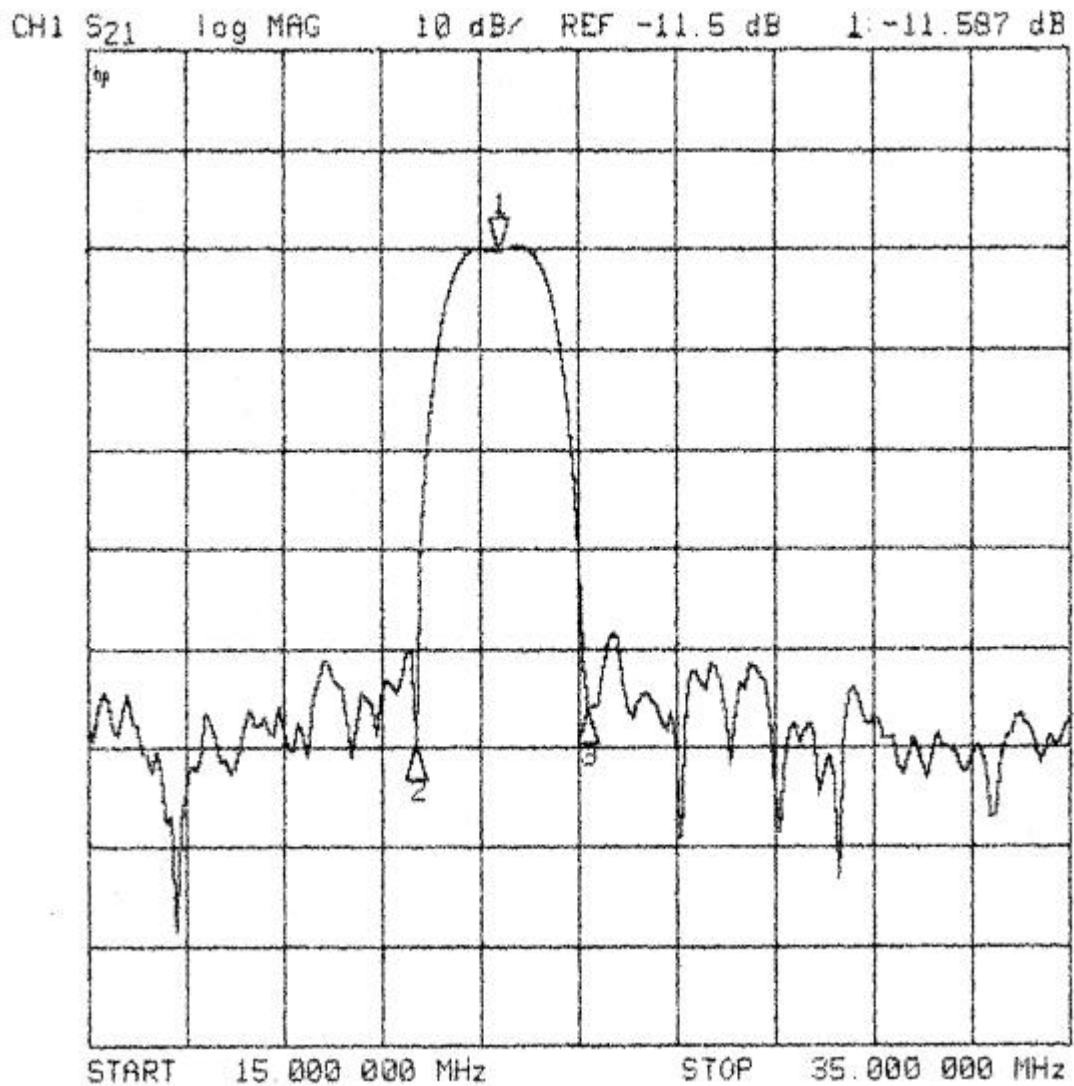
**3.4 Mechanical Test**

Item Test condition	Allowable change of absolute Level at center frequency(dB)
Vibration test 600-3300rpm amplitude 1.5mm 3 directions 2 H each	<1.0
Drop test On maple plate from 1 m high 3 times	<1.0
Lead pull test Pull with 1 kg force for 30 seconds	<1.0
Lead bend test 90° bending with 500g weigh 2 times	<1.0

**3.5 Voltage Discharge Test**

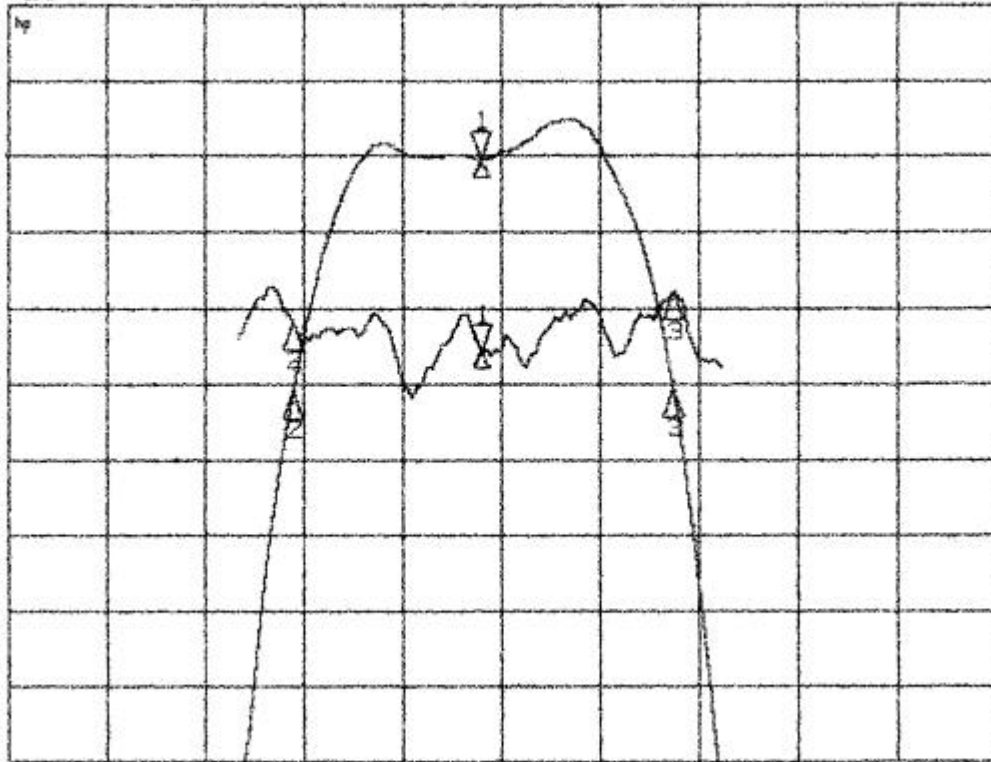
Item Test condition	Allowable change of absolute Level at center frequency(dB)
Surge test Between any two electrode 	$<1.0$

**3.6 Frequency response**



SHOULDER ELECTRONICS LIMITED

CH1 S21 log MAG 1 dB/ REF -11.5 dB 1: 0212 dB  
CH2 S21 delay 50 ns/ REF 1.331 ps 1 0 s



START 21.000 000 MHz

STOP 25.000 000 MHz

