

Approval Specification

Customer :

Product: Thick Film High Precision Chip Resistor

CR-02 / CR-03 / CR-05 / CR-06

$\pm 0.1\%$ & $\pm 0.5\%$

Sizes : 0402 / 0603 / 0805 / 1206

Approval Date. : _____

Customer Approval :

1. Features

- Reduced size of final equipment
- Low assembly costs
- Higher component and equipment reliability
- Complete high precision SMD family

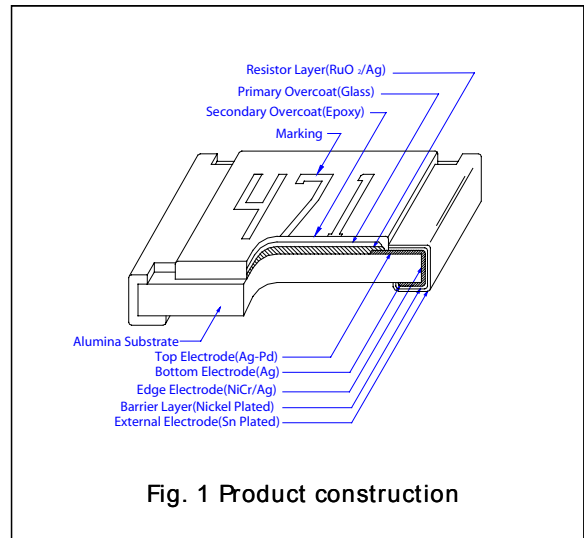
2. Applications

- Measuring instruments
- Power supplies
- EDP
- Telecommunication equipment

3. Description

The resistors are constructed on the alumina substrate. Top electrodes are added to each end and connected with resistive paste that is applied to top surface of the alumina substrate. The resistive layer is made by resistive paste that is prepared to approach the nominal value. Laser trimming process makes the resistance value to meet the nominal value and within the tolerance.

The resistive layer is protected by primary overcoat and secondary overcoat. Marking on secondary overcoat let user to know the resistance value directly. The barrier layer is added to edge electrodes for plating with external electrode that is the main role makes the resistor mounted on PCB.



4. Quick Reference Data

Type name	CR-02	CR-03	CR-05	CR-06
Size code	0402	0603	0805	1206
Resistance tolerance	±0.5% (E24, E96 series)	±0.5% & ±0.1% (E24, E96 series)		
Resistance range	10Ω~1MΩ	10Ω~1MΩ		
Temperature Coefficient of Resistance (ppm/°C) 10Ω ≤ R ≤ 1MΩ	±100	±100		
Power rating (at 70°C)	1/16W	1/10W	1/8W	1/4W
Max. operation voltage (DC or RMS)	50V	50V	150V	200V
Max. overload voltage	100V	100V	300V	400V
Jumper Rated current	1A	1A	2A	2A
Climatic category (IEC 60068)	55/125/42	55/155/42		

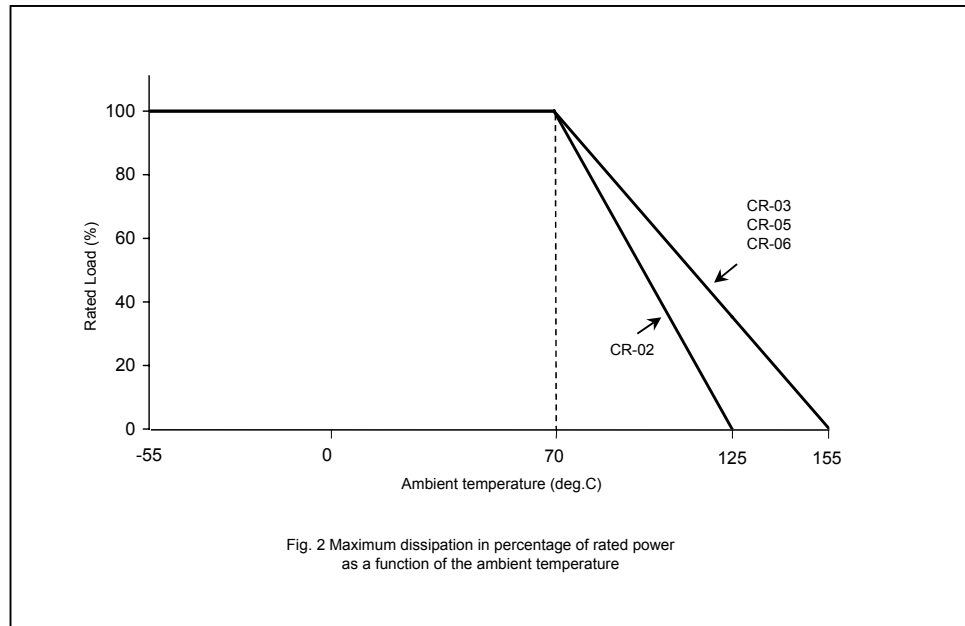
5. Order information

Digits	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
Order Code	C	R	-	0	5	B	-	7	-	-	-	1	0	K	
	Type Name CR-02: 0402 CR-03: 0603 CR-05: 0805 CR-06: 1206					Tolerance B : $\pm 0.1\%$ D : $\pm 0.5\%$		Function code - : Normal L : Lead Free		Packaging 6 : 7" reel, paper tape, 10000 pcs/reel 7 : 7" reel, paper tape, 5000 pcs/reel A : 10" reel, paper tape, 10000 pcs/reel B : 10" reel, paper tape, 20000 pcs/reel C : 13" reel, paper tape, 40000 pcs/reel D : 13" reel, paper tape, 20000 pcs/reel F : Bulk package - : Not Applicable				Resistance Value --10R : 10 Ω -3K32 : 3.32K Ω -10K2 : 10.2K Ω -100K : 100K Ω	

6. Functional description

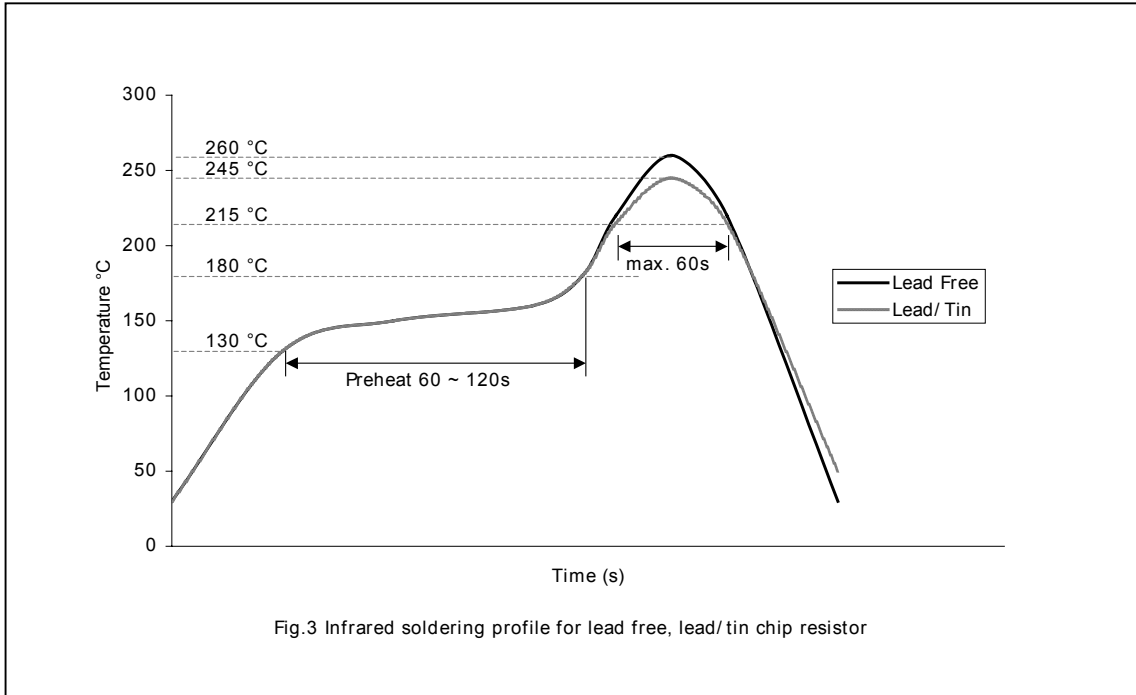
Derating curve

For resistors operate in the ambient temperature over 70°C, loading power ratio will derate in accordance with following curve.



Soldering condition

TMTEC chip resistor can be applied in lead/tin and pure tin processes. Typical example of soldering processed that provide reliable joints without any damage are given in Figs. 3.

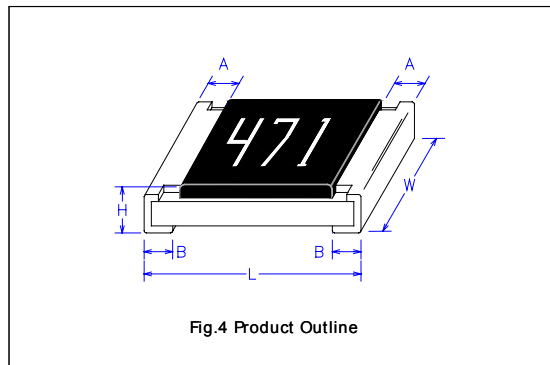


7. Mechanical Data

Mass per 1000 pcs

TYPE NAME	MASS (g)
CR-02	0.58
CR-03	2.02
CR-05	4.54
CR-06	8.84

Outline



Dimension

Type	L (mm)	W (mm)	H (mm)	A (mm)	B (mm)
CR-02	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.25±0.10
CR-03	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20
CR-05	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.40±0.20
CR-06	3.10±0.10	1.55±0.10	0.55±0.10	0.50±0.25	0.50±0.20

Marking

Type A: CR-05,CR-06 product is with 4 digits, first three digits are significant figures, fourth digit is number of zeros. Letter “R” is as decimal point. Letter “0” for jumper

Type B: CR-03 product with E-96 marking series as below list. (Table 2)

Type C: CR-03 product with non-E-96 marking series product with 3 digits marking, the first two digits are significant figures; third digit is number of zeros to follow. Letter “R” is as decimal point. Letter “0” for jumper

Type D: CR-02 is without marking due the size is too small.

The marking example is as table 1.

Table 1 Making code example

Type	Product	Value	Example
A	CR-05, ±0.1% CR-05, ±0.5% CR-06, ±0.1% CR-06, ±0.5%	68.1KΩ	
B	CR-03, ±0.1% CR-03, ±0.5% With E96 series	31.6Ω	
C	CR-03, ±0.1% CR-03, ±0.5% With non-E96 series	68KΩ	
D	CR-02, ±0.1%, CR-02, ±0.5%	N/A	

Table 2. CR-03, ±1% 0603 size, E-96 series marking code

Code	R value	Code	R value	Code	R value	Code	R value	Code	R value	Code	R value	Code	R value	Code	R value
01	100	13	133	25	178	37	237	49	316	61	422	73	562	85	750
02	102	14	137	26	182	38	243	50	324	62	432	74	576	86	768
03	105	15	140	27	187	39	249	51	332	63	442	75	590	87	787
04	107	16	143	28	191	40	255	52	340	64	453	76	604	88	806
05	110	17	147	29	196	41	261	53	348	65	464	77	619	89	825
06	113	18	150	30	200	42	267	54	357	66	475	78	634	90	845
07	115	19	154	31	205	43	274	55	365	67	487	79	649	91	866
08	118	20	158	32	210	44	280	56	374	68	499	80	665	92	887
09	121	21	162	33	215	45	287	57	383	69	511	81	681	93	909
10	124	22	165	34	221	46	294	58	392	70	523	82	698	94	931
11	127	23	169	35	226	47	301	59	402	71	536	83	715	95	953
12	130	24	174	36	232	48	309	60	412	72	549	84	732	96	976

This table shows the first two digits for the three-digits EIA-96 part marking scheme.

The third character is the letter of multiplier: Y=10⁻² X=10⁻¹ A=10⁰ B=10¹ C=10² D=10³ E=10⁴ F=10⁵

8. Test And Requirements

In table 3 the tests and requirements are listed with reference relevant clause of IEC 60115-1. A short description of the test procedure is given. Essentially all tests are carried out refer to the schedule of IEC 60115-8-1. The testing also covers the requirements specified by EIA.

Table 3 Test procedure and requirements

Test Item	Test Method	Test Condition	Requirement
			$\pm 0.5\%$ & $\pm 0.1\%$
Temperature Coefficient of Resistance(T.C.R)	JIS C 5202 5.2 IEC 60115-1 4.8	-55°C~+125/+155 °C 20°C is the reference temperature	Within the specification
Short Time Overload	JIS C 5202 5.5 IEC 60115-1 4.13	2.5 times RCWV or RCOV, for 5 seconds	$\pm(1.0\%+0.05\Omega)$
Insulation Resistance	JIS C 5202 5.6 IEC 60115-1 4.6	RCOV for 1 minute	$\geq 10G$
Voltage Proof	JIS C 5202 5.7 IEC 60115-1 4.7	1.42 times RCWV (RMS) for 1 minute	no breakdown or flashover
Substrate Bending Test	JIS C 5202 6.1 IEC 60115-1 4.33	Bending once for 5 seconds	$\pm(1.0\%+0.05\Omega)$
Resistance to soldering heat	JIS C 5202 6.4 IEC 60115 4.18	260 \pm 5°C for 10 seconds	$\pm(0.5\%+0.05\Omega)$
Leaching	JIS C 5202 6.4 IEC 60115 4.18	260 \pm 5°C for 60 seconds	no leaching
Solderability	JIS C 5202 6.5 IEC 60115-1 4.17	235 \pm 5°C for 2 seconds. lead free application: 245 \pm 3°C for 2 seconds.	>95% coverage
Endurance at upper category temperature	JIS C 5202 7.2 IEC 60115-1 2.23.2	at 125/+155 °C for 1000 hrs	$\pm(1.0\%+0.05\Omega)$
Rapid change of temperature	JIS C 5202 7.4 IEC 60115-1 4.19	-55°C to +125/+155 °C, 5 cycles	$\pm(0.5\%+0.05\Omega)$
Damp heat with load	JIS 5202 7.9	40 \pm 2°C, 90~95% R.H. RCWV, for 1000 hrs with 1.5hrs "ON" and 0.5 hrs "OFF"	$\pm(2.0\%+0.10\Omega)$
Endurance	JIS C 5202 7.10 IEC 60115-1 4.25.1	70 \pm 2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"	$\pm(2.0+0.10\Omega)$

Product Specification - High Precision Series

CR-02,CR-03,CR-05,CR-06

Sizes 0402,0603,0805,1206

9. Packaging

Packaging Methods

Type (unit: piece)	Paper Tape			Embossed Tape	Bulk Cassette
	7" (178mm)	10" (254mm)	13" (330mm)	7"(178mm)	
CR-02	10000	20000	40000	-	50000
CR-03	5000	10000	20000	-	25000
CR-05	5000	10000	20000	-	10000
CR-06	5000	10000	20000	-	5000

Paper Tape

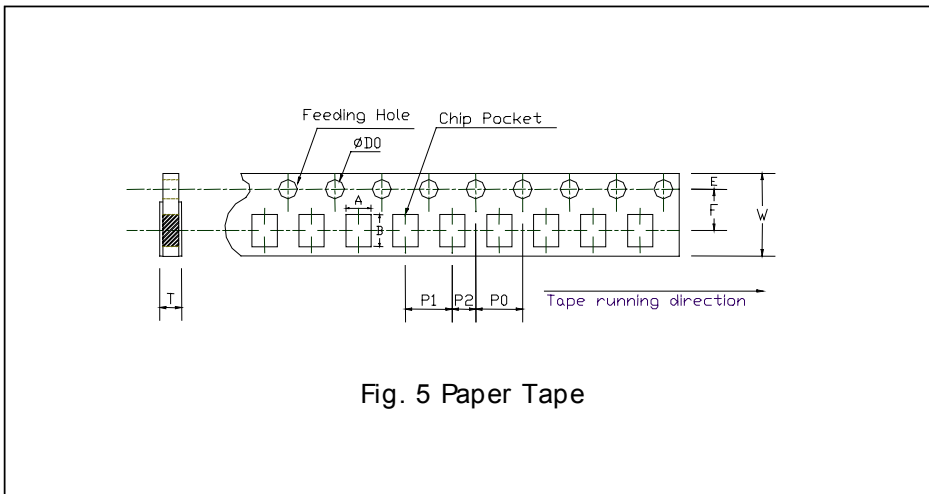


Fig. 5 Paper Tape

Type	A	B	W	E	F	P0	P1	P2	$\phi D0$	T
CR-02	0.65±0.1	1.15±0.1	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	2.0±0.05	1.5 ^{+0.1/-0}	0.45±0.1
CR-03	1.10±0.1	1.90±0.1					4.0±0.05			0.70±0.1
CR-05	1.60±0.1	2.40±0.2					0.85±0.1			
CR-06	1.90±0.1	3.50±0.2					0.85±0.1			

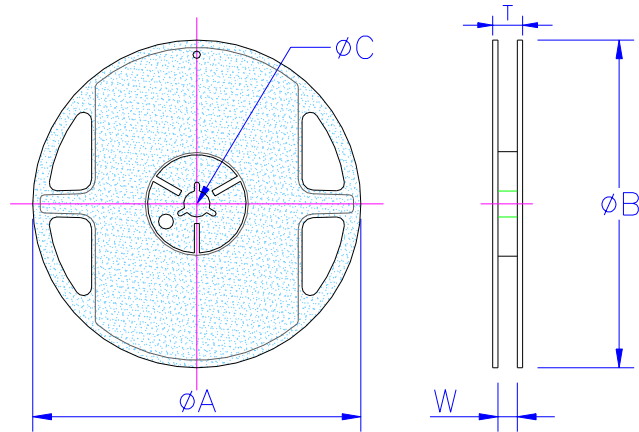
Unit: mm

Product Specification - High Precision Series

CR-02,CR-03,CR-05,CR-06

Sizes 0402,0603,0805,1206

Reel Specification



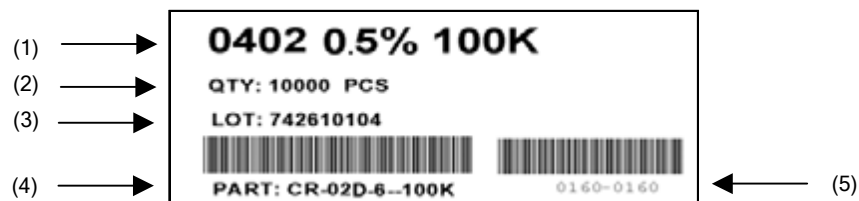
Unit:mm

Style	Packing	Tape width	Reel Diameter	ϕA	ϕB	ϕC	W	T
CR-02 CR-03 CR-05 CR-06	Paper	8 mm	7 inch	180 ^{+0/-3}	60 ^{+1/-0}	13.0±0.2	9.0±0.3	11.4±1
			10 inch	254±1	100±1	13.0±0.2	9.5±0.5	13.5±1
			13 inch	330±1	100±1	13.0±0.2	9.5±0.5	13.5±1

Label

The label put on each reel denoted with each products types, tolerance, resistance value, Q'ty, each Lot tracing no and barcode etc.

Example



- (1) Type / Tolerance / Resistance value
- (2) Reel packing quantity
- (3) Lot Number
- (4) Part Number
- (5) Labeling control sequence

10. Revising History

Revision	Date	Change notification	Description
Rev.1	2004/7/30		New issue